

## **ISA-CP**

ISA-CP (ceramic paste) consists of ceramic fibers dispersed in a slightly sticky refractory binder system. The putty-like consistency allows the material to be easily applied to most surfaces by caulking, hand forming, or troweling. The ISA-CP is capable of drying at a range of temperatures from ambient up to extreme temperature conditions. Once dried into place the ISA-CP possesses excellent resistance to molten non-ferrous metal contact while maintaining its high tensile strength.

## PHYSICAL PROPERTIES

Color Before Firing Color After Firing	White White
Temperature Maximum Recommended Operating Temp.	2300°F (1260°C) 2000°F (1093°C)
Percent Solids	50-60%
Wet Density (lbs/ft³) Dry Density (lbs/ft³)	80-90 45-55
LOI	4-5%
Typical Shrinkage (%) 24 HRS @ 2000°F	<4%
MOR (psi) Dry (typical)	400
Molten Aluminum Wetting Resistance	Excellent

## APPLICATIONS:

- 1. Patching Refractory Joints & Cracks
- 2. Patching of Vacuum Formed Ceramic Fiber Parts
- 3. Patching all types of Molten Non-ferrous Metal Contact Applications

Data is based on average properties and is presented for general reference only. This information should not be used for specification purposes - no warranty is expressed or implied.

1095 Kabert Drive' P.O. Box 10 • Wanatah, IN 46390 • Phone (219) 733-2502 • Fax (219) 733-2300